

Date: Thursday, 8/24/2006 11:09:31 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: SUPPORT GUSSET (350) BASKET		
Job Number	28313	Part Number	: D2325		
Estimate Number	10496	Drawing Number	: D2325 REV B		
P.O. Number	N/A	Project Number	: N/A		
This Issue	8/24/2006	S.O. No.	: N/A		
Prsht Rev.	NC	Drawing Revision	: B		
First Issue	N/A	Material	: N/A		
Previous Run	27582	Due Date	: 8/31/2006 Qty: 52 Um: Each		
Written By	: <i>KA 06.08.24</i>				
Checked & Approved By					
Comment	: Est. D 02.12.06 Reformat; Rev B KJ/RF Est. E06.05.03 Water jet EC				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S16GA	304/316 .063 Sheet	
Comment: Qty.: 0.4883 sf(s)/Unit Total : 25.3890 sf(s) 304/316 SS .063 Sheet		Batch: <i>H101873</i>	
2.0	WATER JET	FLOW WATER JET	
Comment: FLOW WATER JET 1-Cut as per Dwg D2325 Dwg Rev: <i>B</i> Prog Rev: <i>B</i>			
2-Deburr if necessary		<i>SAN 06.08.25</i>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		<i>06.08.25 SAN 06.08.25</i>	
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK		<i>06.08.28 SAN 06.08.28 COUNTED</i>	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary		<i>N/A J</i>	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/08/08

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Thursday, 8/24/2006 11:09:31 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT GUSSET (350) BASKET

Job Number: 28313

Part Number: D2325

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



✓ J 06.08.28 52

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



✓ J 06.08.28 52

Comment: PACKAGIN

Identify and Stock  
Location: W.S.

8.0 DC

DOCUMENT CONTROL



✓ 52

Comment: DOCUMENT CONTROL

Inspection Level 21

✓ J 06/08/28

Job Completion



C 206108128

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DART AEROSPACE LTD	Work Order:	28313
Description: Support Gusset	Part Number:	D2325
Inspection Dwg: D2325 Rev: B		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

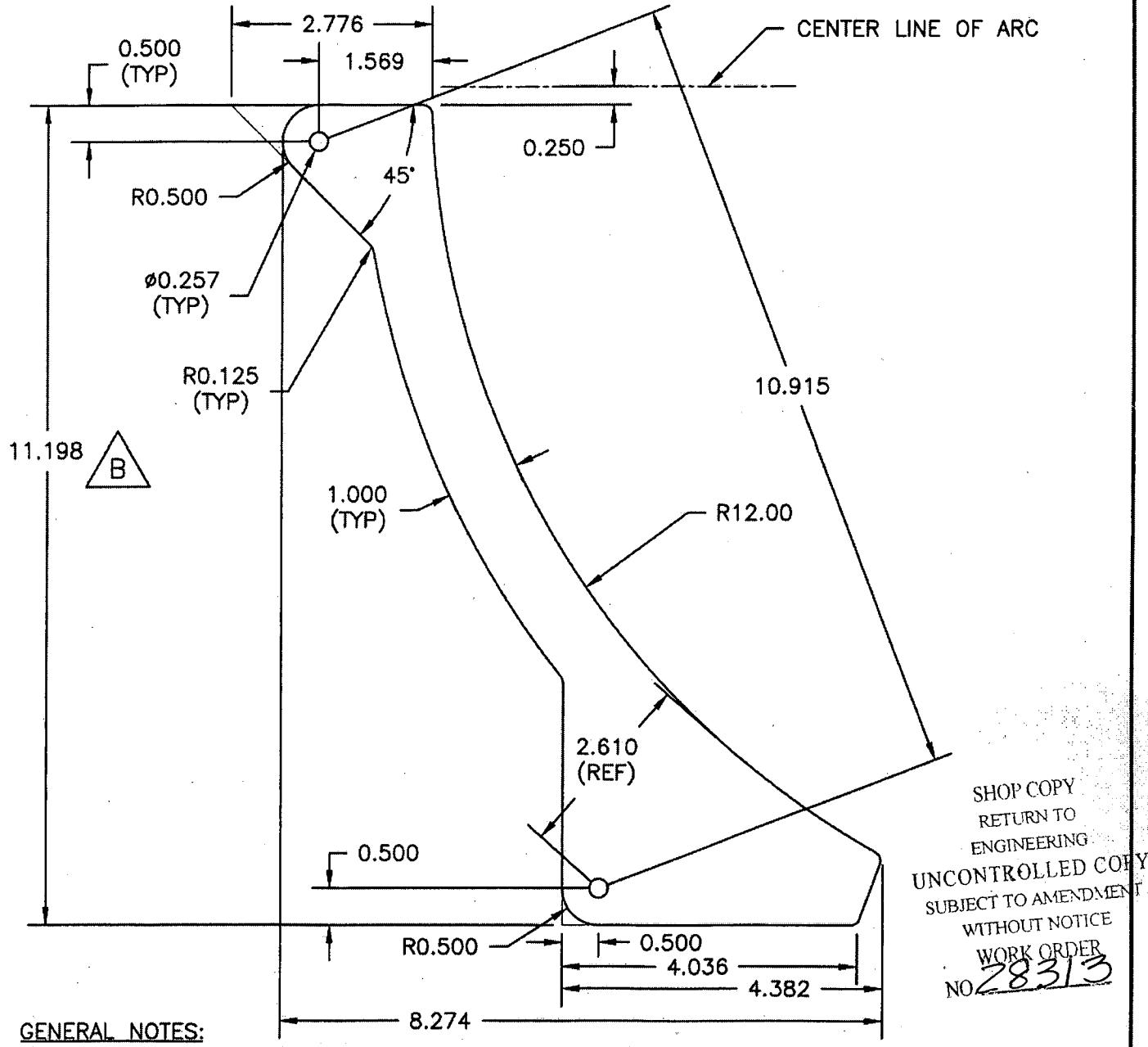
## X First Article Prototype

Measured by:	SAN	Audited by:	<u>✓</u>	Prototype Approval:	N/A
Date:	06:08:25	Date:	06-08-28	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.05.08	New Issue	KJ/JLM	<i>[Signature]</i>

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2325	SHEET 1 OF 1
DATE		TITLE	SCALE
02.08.28		SUPPORT GUSSET	1:2
A	94.12.13	NEW ISSUE	
B	02.08.28	REFORMAT; 11.198 WAS 11.948	

**RELEASED**  
02.08.28 ~~02.08.28~~GENERAL NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.063 THICK (REF DART SPEC. M304S16GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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